

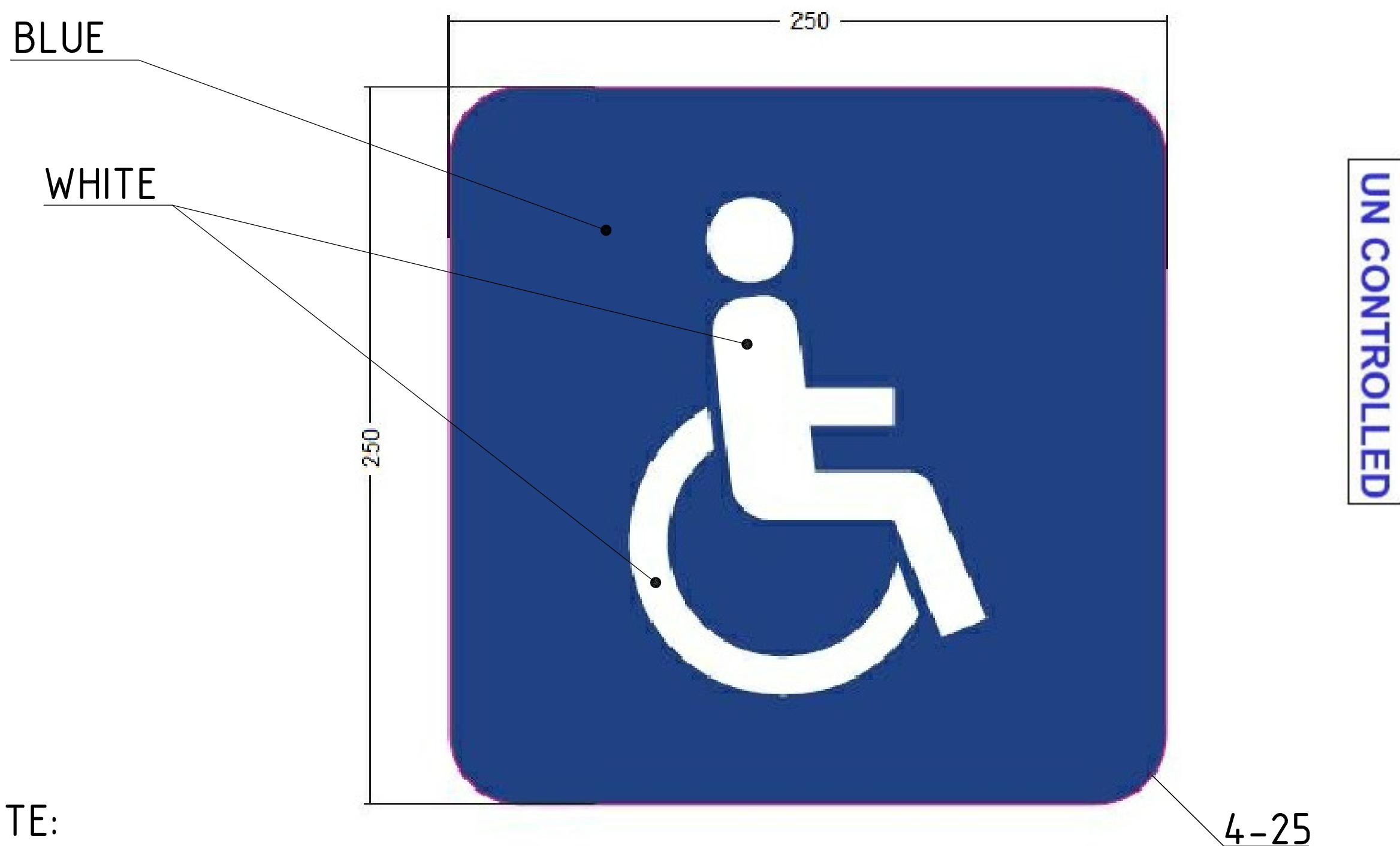
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1. SAMPLE SHALL BE APPROVED BEFORE MASS PRODUCTION
2. LABEL SHALL CONFIRM TO PTS DOC NO GR/TD/3778.
3. COLOR  
BLUE : PANTONE 2766C  
WHITE : PANTONE WHITE C
4. MATERIAL : HIGH GRADE CAST VINYL
5. ADHESIVE : ACRYLIC
6. PRINTING : SILKSCREEN SURFACE PRINTING
7. FINISH : CLEAR COATING
8. ART WORK SHALL BE SUBMITTED BY THE VENDOR FOR APPROVAL.

[illegible]